



**From Chicago:**

- \* Take I-94 North into Wisconsin
- \* Exit at Wisconsin Hwy 20
- \* Turn LEFT onto Wis. Hwy 20
- \* Drive past Wis. 83 South (light ) and enter Waterford
- \* Turn LEFT onto Wis. Hwy 83 North (3-way stop in Waterford)
- \* Stay on Wis. Hwy 83 (bearing RIGHT) when road splits in Waterford
- \* Turn LEFT onto Bay View at light (after crossing I-43 overpass)
- \* Turn LEFT onto ES/Main at light
- \* Turn RIGHT onto Hwy J (at Elegant Farmer)
- \* Travel 2.5 miles and look for NCI driveway on the right.