



From Chicago:

- * Take I-94 North into Wisconsin
- * Exit at Wisconsin Hwy 20
- * Turn LEFT onto Wis. Hwy 20
- * Drive past Wis. 83 South (light) and enter Waterford
- * Turn LEFT onto Wis. Hwy 83 North (3-way stop in Waterford)
- * Stay on Wis. Hwy 83 (bearing RIGHT) when road splits in Waterford
- * Turn LEFT onto Bay View at light (after crossing I-43 overpass)
- * Turn LEFT onto ES/Main at light
- * Turn RIGHT onto Hwy J (at Elegant Farmer)
- * Travel approximately 2.5 miles and look for NCI driveway on the right.